

Dux Water Based - SIZE



DUX Water Based Size is a water based, synthetic size that dries clear. It is specially formulated for applying imitation gold, aluminum and copper leaf. **DUX Water Based Size** will produce an even tack within 25 minutes. It remains open for gilding for 36 hours. **DUX Water Based Size** is recommended for interior gilding projects only.

Surface Preparation

1. The surface must be smooth, dry and free of dust, oil and wax.
2. To create a smooth surface that will dry evenly, seal porous surfaces such as plaster or raw wood, before applying **DUX Water Based Size**. Any high quality water based, non-porous primers or the DUX Sealer are recommended sealers.

Application

1. **DUX Water Based Size** is milky-white when wet. This coloring helps the user determine where the size has been applied and the evenness of the wet film. **DUX Water Based Size** comes to tack clear and is ready for gilding when the white haze has vanished.
2. Do not dilute the **DUX Water Based Size**, the best result is obtained when used full strength.
3. A thin brush coat or fine mist spray produces the best results. A natural hair brush will produce a smooth layer of size.
4. If **DUX Water Based Size** puddles or sags on a surface with deep ornamentations, the excess may be removed by using a soft clean brush. Due to the long open time for gilding, **DUX Water Based Size** will retain the same tack on raised areas and recess areas which may reach tack at different times. Wait for the entire surface to reach tack before gilding.

DUX Water Based Size is water soluble in its liquid state. Brushes and spray guns should be washed in water immediately after use. If **DUX Water Based Size** has dried, acetone may be used to dissolve the dry material.

Do not add tints, coloring agents, or any other material to **DUX Water Based Size**.

Protect from freezing. Once damaged by freezing, it forms clumps and is unusable.

Coverage (Approximate)

85 sq. ft. per Quart

Sold in half-pints, pints, quarts, gallons, and 5 gallon containers.