



****NEW PRODUCT****

Manetti Oil Size



Manetti oil size was formulated in 2001 to meet the strict quality standards of Manetti gold leaf. It is available in 3 hour and 12 hour formulas. Manetti gold size is made from high quality resins and turpentine that flow out well and level nicely.

Manetti oil size can be thinned up to 20-30% by volume with turpentine before using. The 3 hour and 12 hour sizes can be combined to achieve intermediate tack times and open gilding times. Oil size should be applied as thinly as possible. You can apply the size by brush, roller or sprayer with HVLP spray gun. The surface to be gilded should be clean and free of dust. Both sizes can be used for interior and exterior projects.

Manetti 3 Hour Size reaches tack in 2-3 hours and will remain open for 2-3 hours depending on temperature and humidity. Allow the gilded surface to cure for 3 days before top coating.

Manetti 12 Hour Size reaches tack in 12-18 hours and will remain open for 12 hours, depending on temperature and humidity. Allow the surface to cure for 5-6 days before top coating.



The two sizes should be stirred to combine all components and ensure consistent results. Never shake the size, and do not mix too vigorously as this may cause air bubbles to form, affecting the finished surface. Store size in a cool dry place, in tightly sealed original packaging. The percentage of dilution and method of application can significantly affect the working time. Always test substrates, primers and topcoats to be used with the size prior to beginning the gilding project.

Since the conditions and use of all products sold, are beyond the control of the manufacturers and Sepp Leaf Products, the user assumes all risks associated with the use and performance of products purchased.